

PMC12 SERIES



## Specifications

**Pressure:** Vacuum to 120 psi, 8.3 bar

**Temperature:**  
32°F to 160°F (0°C to 71°C)

### Materials:

**Main components and valves:** Polypropylene

**Thumb latch:** Stainless steel

**Valve spring:** 316 stainless steel

**External spring and pin:** Stainless steel

**O-rings:** EPDM

### Sterilization:

**Gamma:** Up to 50 kGy irradiation

### Color:

Almond

### Tubing Sizes:

Microbore to 1/4" ID, Microbore to 6.4mm ID

**WARNING:** Pressure, temperature, chemicals, and operating environment can affect the performance of couplings. It is the customer's responsibility to test the suitability of Colder products in their own application conditions. Use the graph to the right as a guide.

The 1/8" flow polypropylene PMC12 offers many of the same configuration options as the PMC. The polypropylene material adds greater chemical resistance and is gamma sterilizable. The PMC12 also mates to small diameter rigid tubing. Available with a 1/4-28 flat bottom port and 1/4-28 UNF threads, these couplings eliminate the need to thread and re-thread common compression nuts each time a tubing connection is made.

### Features

Polypropylene material

EPDM o-ring

Colder thumb latch

Integral terminations

### Benefits

Chemically resistant and gamma-sterilizable

Greater chemical resistance

One-hand connection and disconnection

Fewer leak points, shorter assemblies, faster installations

## Liquid Flow Rates

### Liquid Flow Rate Information for Couplings

The chart below shows the flow rate for Colder couplings. Each coupling was tested with water at 70°F (21°C). To determine flow rates for specific coupling configurations use the formula below.

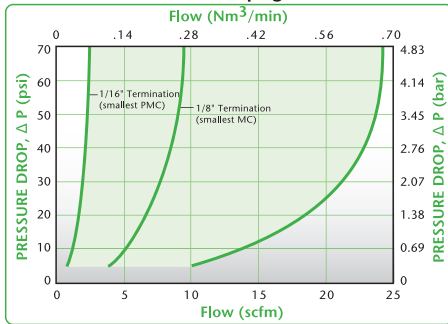
$$Q = C_v \sqrt{\frac{\Delta P}{S}}$$

Q=Flow rate in gallons per minute  
C<sub>v</sub>=Average coefficient across various flow rates (see chart)  
ΔP=Pressure drop across coupling (psi)  
S=Specific gravity of liquid

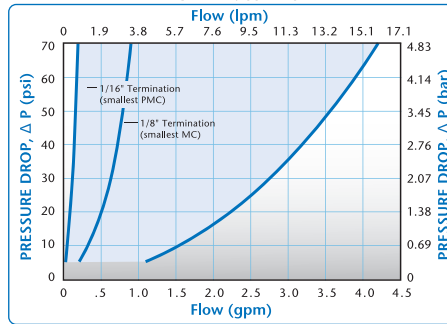
### C<sub>v</sub> Values for 1/8" Flow PMC12 Couplings

BODIES	PMC12 2004	PMCD12 2004	PMC12 2006	PMCD12 2006	PMC12 2202	PMCD12 2202	PMC12 2204	PMCD12 2204	PMC12 2402	PMCD12 2402	PMC12 2404	PMCD12 2404	PMC12 2602	PMC12 2304	PMC12 2104	PMCD12 2304	PMC12 2203	PMCD12 2203	PMC12 2201	PMCD12 2201
PMC100212	.40	.18	.50	.19	.25	.16	.50	.19	.50	.20	.51	.19	.50	.50	.38	.24	.30	.17	.03	.03
PMCD100212	.27	.18	.31	.18	.24	.16	.28	.20	.26	.20	.29	.18	.26	.26	.27	.24	.25	.17	.03	.03
PMC100412	.40	.21	.50	.24	.26	.18	.50	.24	.50	.20	.51	.24	.50	.50	.38	.26	.30	.19	.03	.03
PMCD100412	.29	.19	.32	.23	.25	.17	.30	.23	.27	.21	.28	.23	.27	.28	.29	.24	.25	.18	.03	.03
PMC120412	.40	.18	.50	.18	.25	.16	.40	.18	.40	.16	.36	.18	.40	.40	.38	.21	.30	.17	.03	.03
PMCD120412	.21	.17	.22	.17	.20	.16	.22	.17	.21	.17	.20	.17	.21	.22	.21	.18	.21	.16	.03	.03
PMC160212	.23	.15	.28	.18	.19	.14	.27	.15	.27	.15	.28	.18	.27	.27	.23	.16	.20	.14	.03	.03
PMCD160212	.19	.15	.19	.15	.17	.14	.19	.15	.18	.15	.18	.15	.18	.19	.19	.15	.18	.14	.03	.03
PMC160412	.33	.23	.44	.24	.24	.18	.44	.23	.44	.20	.38	.24	.38	.44	.33	.26	.26	.19	.03	.03
PMCD160412	.23	.17	.26	.21	.22	.16	.26	.21	.26	.19	.25	.21	.21	.26	.23	.24	.22	.16	.03	.03
PMC170312	.25	.20	.30	.20	.20	.17	.30	.20	.30	.19	.28	.20	.28	.30	.25	.18	.21	.17	.03	.03
PMCD170312	.20	.17	.20	.17	.19	.15	.21	.17	.19	.17	.20	.17	.19	.20	.20	.16	.19	.16	.03	.03
PMC170112	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.02
PMCD170112	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.02

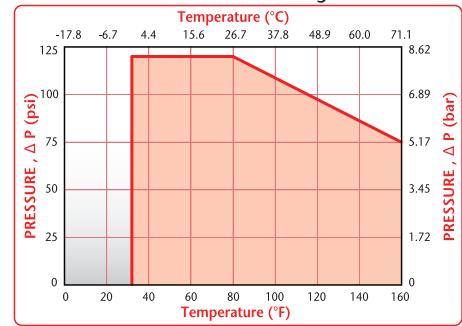
PMC12 Air Flow, 100 psig Inlet Pressure



PMC12 Water Flow



PMC12 Pressure Range



These graphs are intended to give you a general idea of the performance capabilities of each product line. The shaded area of each graph represents the operating range of the product family, i.e., upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.



**The IdentiQuik® Series** of smart couplings are RFID enabled couplings used on equipment and in processes. RFID is an identification method that relies on remotely writing and reading data. Smart coupling applications include: inventory level meters, surgical tool identification, product protection and many more.

## RFID Specifications

**RF Communication Range:**  
Approximately 1"

**Operating Voltage:**  
8-25 V standard, 5V only available

**Power Consumption:**  
350mW maximum

**Communications:**  
ASCII RS-232 (DB-9)

**RFID Tag:**  
13.56 MHz  
ISO-15693 - 112 bytes programmable

**NOTE:** RFID tags not approved for e-beam or gamma sterilization

**Operating Temperature:**  
32°F to 150°F (0°C to 65°C)

Materials are listed on page 20. Customized parts (materials, voltage, termination, cable length, etc.) available. Call for more information.

## SMART COUPLINGS WITH RFID

### IdentiQuik PMC Series

- ((( **Identify misconnections:** eliminate out-of-sequence connections or misconnections due to operator error
- ((( **Protect your brand:** prevent out-of-date, incorrect or misapplied products from being used
- ((( **Prolong equipment life:** prevent the accidental or unintentional use of harmful media
- ((( **Save time:** automatic documentation of package and media lot numbers, date codes and more

### Coupling Reader



## POLYPROPYLENE

TERMINATION	TUBING SIZE	METRIC EQ.
<i>IN-LINE HOSE BARB</i>	1/4" ID	6.4mm ID

**Product Dimensions**  
(See drawing on page 22)

SHUTOFF	A	B
iPMC12D4HP24A00	1.32	2.75

### Coupling Inserts



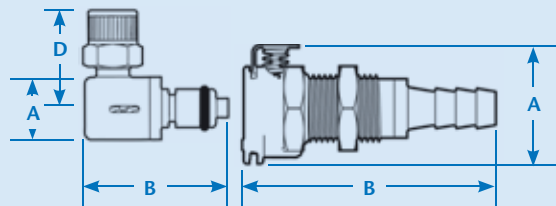
## POLYPROPYLENE

TERMINATION	TUBING SIZE	METRIC EQ.	STRAIGHT THRU	SHUTOFF	A	B	C
<i>IN-LINE HOSE BARB</i>	1/4" ID	6.4mm ID	iPMC124HP1	iPMC12D4HP1	.75	1.63	1/2
	1/4" ID	6.4mm ID			.75	1.73	1/2

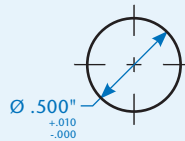
All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. **NOTE:** I-Code SL1 tags are available for existing applications, contact the factory for assistance.

Don't forget: you can always visit [www.colder.com](http://www.colder.com) for more product information.

## Product Dimensions



A = Height/Diameter  
 B = Total Length (including valve)  
 D = Elbow Radial Length



**COUPLING BODIES**

<b>PANEL OPENING</b>	<b>MAX. PANEL THICKNESS</b>	<b>MIN. PANEL THICKNESS</b>
see drawing	.50	.05



<b>PANEL NUT HEX</b>	<b>PANEL NUT THREAD</b>
5/8	1/2-24UNS



## Coupling Bodies

### POLYPROPYLENE

	<b>TERMINATION</b> IN-LINE PIPE THREAD	<b>THREAD SIZE</b> 1/8" NPT 1/8" BSPT 1/4" NPT 1/4" BSPT	<b>STRAIGHT THRU</b> PMC100212 PMC100212BSPT PMC100412 PMC100412BSPT	<b>SHUTOFF</b> PMCD100212 PMCD100212BSPT PMCD100412 PMCD100412BSPT	<b>A</b> .88 .88 .88 .88	<b>B</b> 1.00 1.00 1.10 1.10	
	<b>TERMINATION</b> PANEL MOUNT FERRULELESS POLYTUBE FITTING, PTF†	<b>TUBING SIZE</b> 1/4" OD, .17" ID	<b>METRIC EQ.</b> 6.4mm OD, 4.3mm ID	<b>STRAIGHT THRU</b> PMC120412	<b>SHUTOFF</b> PMCD120412	<b>A</b> .79	<b>B</b> 1.72
	<b>TERMINATION</b> PANEL MOUNT HOSE BARB	<b>TUBING SIZE</b> 1/16" ID 1/8" ID 1/4" ID	<b>METRIC EQ.</b> 1.6mm ID 3.2mm ID 6.4mm ID	<b>STRAIGHT THRU</b> PMC160112 PMC160212 PMC160412	<b>SHUTOFF</b> PMCD160112 PMCD160212 PMCD160412	<b>A</b> .88 .88 .88	<b>B</b> 1.40 1.65 1.85
	<b>TERMINATION</b> IN-LINE FERRULELESS POLYTUBE FITTING, PTF†	<b>TUBING SIZE</b> 1/4" OD, .17" ID	<b>METRIC EQ.</b> 6.4mm OD, 4.3mm ID	<b>STRAIGHT THRU</b> PMC130412	<b>SHUTOFF</b> PMCD130412	<b>A</b> .89	<b>B</b> 1.74
	<b>TERMINATION</b> IN-LINE HOSE BARB	<b>TUBING SIZE</b> 1/16" ID 1/8" ID 1/4" ID	<b>METRIC EQ.</b> 1.6mm ID 3.2mm ID 6.4mm ID	<b>STRAIGHT THRU</b> PMC170112 PMC170212 PMC170412	<b>SHUTOFF</b> PMCD170112 PMCD170212 PMCD170412	<b>A</b> .89 .89 .89	<b>B</b> 1.42 1.67 1.87

## PMC12 1/4-28 Coupling Bodies

### POLYPROPYLENE

	<b>TERMINATION</b> PANEL MOUNT WITH A 1/4-28 FLAT BOTTOM PORT			<b>SHUTOFF</b> PMCD18042812	<b>A</b> 0.88	<b>B</b> 1.57
	<b>TERMINATION</b> IN-LINE WITH A 1/4-28 FLAT BOTTOM PORT			<b>SHUTOFF</b> PMCD19042812	<b>A</b> 0.89	<b>B</b> 1.57

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. †NOTE: Colder's Ferruleless PTF (polytube fitting) terminations do not require ferrules to achieve a secure connection and are therefore easier to use and reuse. PTF fittings are designed for semi-rigid tubing, i.e., polyethylene, nylon, polyurethane, etc.

# POLYPROPYLENE

<b>TERMINATION</b> IN-LINE PIPE THREAD	<b>THREAD SIZE</b> 1/8" NPT		<b>STRAIGHT THRU</b> PMC240212	<b>SHUTOFF</b> PMCD240212	<b>A</b> .58	<b>B</b> 1.03/1.45	
<b>TERMINATION</b> IN-LINE FERRULELESS POLYTUBE FITTING, PTF†	<b>TUBING SIZE</b> 1/4" OD, .17" ID	<b>METRIC EQ.</b> 6.4mm OD, 4.3mm ID	<b>STRAIGHT THRU</b> PMC200412	<b>SHUTOFF</b> PMCD200412	<b>A</b> .58	<b>B</b> 1.15/1.58	
<b>TERMINATION</b> IN-LINE HOSE BARB	<b>TUBING SIZE</b> 1/16" ID 1/8" ID 1/4" ID	<b>METRIC EQ.</b> 1.6mm ID 3.2mm ID 6.4mm ID	<b>STRAIGHT THRU</b> PMC220112 PMC220212 PMC220412	<b>SHUTOFF</b> PMCD220112 PMCD220212 PMCD220412	<b>A</b> .50 .50 .50	<b>B</b> .80/1.47 1.05/1.67 1.20/1.71	
<b>TERMINATION</b> ELBOW FERRULELESS POLYTUBE FITTING, PTF†	<b>TUBING SIZE</b> 5/32" OD, .10" ID 1/4" OD, .17" ID	<b>METRIC EQ.</b> 4.0mm OD, 2.5mm ID 6.4mm OD, 4.3mm ID	<b>STRAIGHT THRU</b> PMC2102512 PMC210412	<b>SHUTOFF</b> PMCD2102512 PMCD210412	<b>A</b> .50 .50	<b>B</b> 1.09/1.21 1.17/1.21	<b>D</b> .77 .77
<b>TERMINATION</b> ELBOW HOSE BARB	<b>TUBING SIZE</b> 1/8" ID 1/4" ID	<b>METRIC EQ.</b> 3.2mm ID 6.4mm ID	<b>STRAIGHT THRU</b> PMC230212 PMC230412	<b>SHUTOFF</b> PMCD230212 PMCD230412	<b>A</b> .50 .50	<b>B</b> 1.09/1.21 1.09/1.21	<b>D</b> .69 .90



## PMC12 1/4-28 Coupling Inserts

# POLYPROPYLENE

<b>TERMINATION</b> IN-LINE WITH 1/4-28 UNF THREADS		<b>STRAIGHT THRU</b> PMC24042812	<b>SHUTOFF</b> PMCD24042812	<b>A</b> .50	<b>B</b> 1.48
<b>TERMINATION</b> PANEL MOUNT WITH A 1/4-28 FLAT BOTTOM PORT			<b>SHUTOFF</b> PMCD48042812	<b>A</b> .72	<b>B</b> 1.55



## Nuts

TUBING SIZE	DESCRIPTION	PART NUMBER
1/16" and 1.8mm	1/4-28 Polypropylene Nut (natural)	2418900
1/8" and 3mm	1/4-28 Polypropylene Nut (natural)	2419000
1/16" and 1.8mm	1/4-28 Acetal Nut (black)	2419199
1/8" and 3mm	1/4-28 Acetal Nut (black)	2419299



## Ferrules

TUBING SIZE	DESCRIPTION	PART NUMBER
1/16"	Ferrule, ETFE (blue)	2419300
1/8"	Ferrule, ETFE (yellow)	2419400
1.8mm	Ferrule, ETFE (green)	2419500
3.0mm	Ferrule, ETFE (orange)	2419600



All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. Couplings are pictured with valves unless otherwise noted. †NOTE: Colder's Ferruleless PTF (polytube fitting) terminations do not require ferrules to achieve a secure connection and are therefore easier to use and reuse. PTF fittings are designed for semi-rigid tubing, i.e., polyethylene, nylon, polyurethane, etc.

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